

Ministry of Industry & Handicraft





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1. NMC: NATIONAL METROLOGY CENTER

- NMC was established under Metrology law of Cambodia on 22nd April 2011.
- NMC is a competent authority for managing all activities and services related to metrology such as scientific metrology, industrial metrology and legal metrology and managing, maintaining all three class measurements standards in the Kingdom of Cambodia as follows: National Primary standards, Secondary standards and Working standards.
- NMC is a competent implement by the Metrology law of Cambodia and shall cover the implementation of manufacturing, importation, installation, use, repairs, maintenance and the exposure for sale of metrology instruments, product goods, prepackaged goods within the Kingdom of Cambodia.

1. NMC: NATIONAL METROLOGY CENTER

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- NMC is a member of International Organization of Legal Metrology (OIML) in 2016
- NMC is a member of Asia-Pacific Legal Metrology
 Forum (APLMF) in 2002
- NMC is a member of Asia-Pacific Metrology Program (APMP)
- NMC is a member of Asian Consultative Committee on Standards and Quality (ACCSQ)

2. Structure of National Metrology Center

5)

Ministry of Industry & Handicraft

National Metrology Center

Department of Scientific Metrology

- cientific Metrology Legal Metrology
- Administration Office
- Mechanical Metrology Office
- Electrical Metrology Office
- Thermometry Metrology Office
- Dimension Metrology Office
- Chemical Metrology Office
- Acoustic and Vibration Metrology Office
- Photometry Metrology Office

- Legal Metrology Affair Office

Department of

- Verification of Metrological instrument Office
- Verification of Pre package goods and Producing goods Office
- System of Unit and Cooperation Office
- Crime Control Metrology Office

Department of Industrial Metrology

- Management and Information Office
- Metrological technology Office
- Planning and Statistic Office
- Industrial Metrology Affair and International Cooperation Office

Department of Legislation Metrology

- General Affairs Office
- Legislative affair office
- Project and Finance Office
- Training and Advertise Office

25 Metrology Offices municipalities and provinces



The Map of Metrology Offices







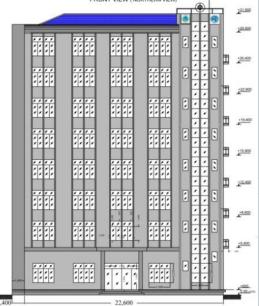
Building of NMC



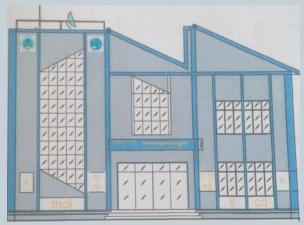
Office of Building of NMC



Laboratories of NMC Km 7



Metrology Science building



Building layout of Metrology Offices of municipalities and provinces



- 8
- Established the National regulation on verification on NAWI following OIML and ASEAN Requirements
 - Initial Verification
- -Subsequence verification
- -Verification after Repairing

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Test Procedure for Verification

- 1. Repeatability test
- 2. Eccentricity test
- 3. Discrimination
- 4. Sensitivity
- 5. Weighing performance

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- Verification Mark



Initial mark of verification



Subsequent mark of verification

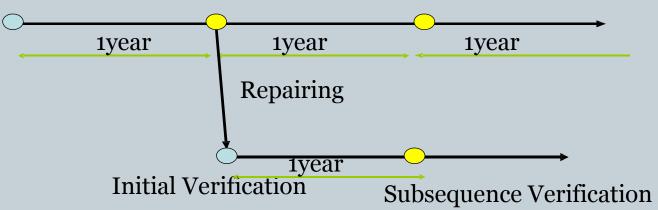
-- Seal



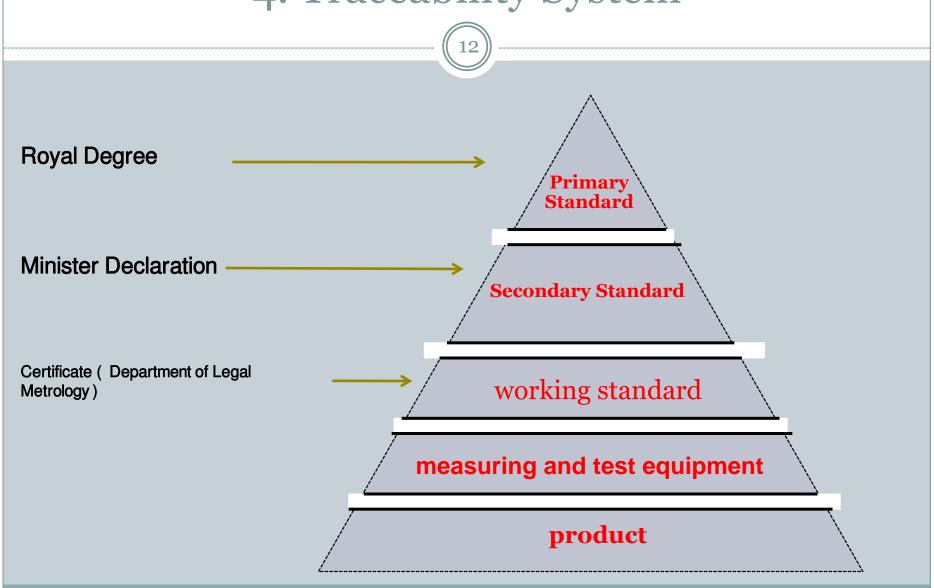
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Periodic of Verification

Initial Verification Subsequence Verification







5. Challenge

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- Lack of facilities for Pattern Approval of NAWI
- Lack of technical assistance (Experts)
- Limited budget for development.
- Lack of National Primary, Secondary and Working standards
- Law enforcement still limited

6. Questions????

